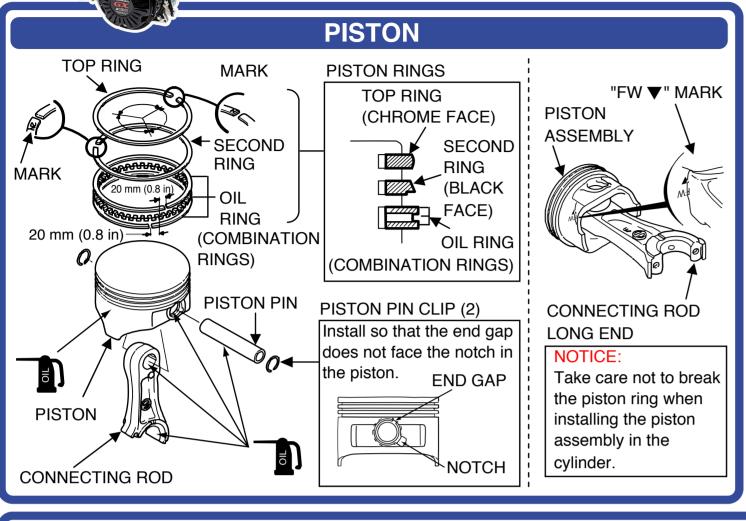
## **GXR120** Engine Assembly Information

## HONDA



GREASE

**CRANKSHAFT** 

the oil seal.

INSTALLATION:

Be careful not to damage

After installation, clean the

crankshaft tapered surface.

9.8 N·m (1.0 kgf·m, 7.2 lbf·ft)

BALL BEARING

**BREATHER PIPE** 

Apply sealant

TIMING

**BELT** 

CONNECTING ROD CAP

**CONNECTING ROD** 

RADIAL

BOLT (2)

**BREATHER PIPE BOLT** 

(4 x 10 mm) 3.5 N·m (0.36 kgf·m, 2.6 lbf·ft)

oil seal lips when installing the crankcase

NSTALLATION: Be careful not to damage the

22 x 35 x 6 mm OIL SEAL

(Apply grease to cover with the oil seal.

the oil seal lips.)

(Apply grease to

the oil seal lips.)

6 x 25 (8)

CRANKCASE

**TIMING BELT** 

INSTALLATION:

**PISTON** 

DOWEL PIN (2)

CYLINDER

GREASE

**BARREL** 

8 x 20 mm

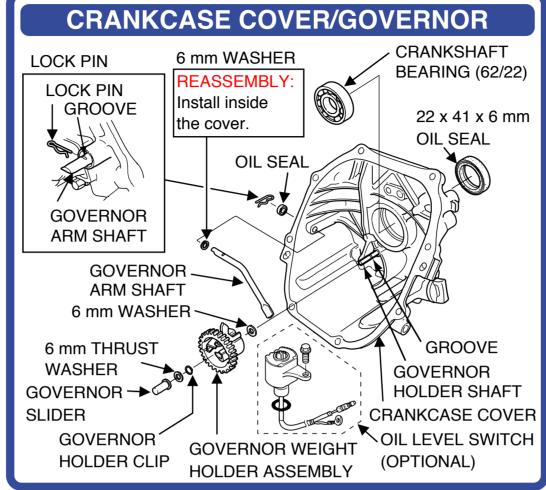
**ASSEMBLY** 

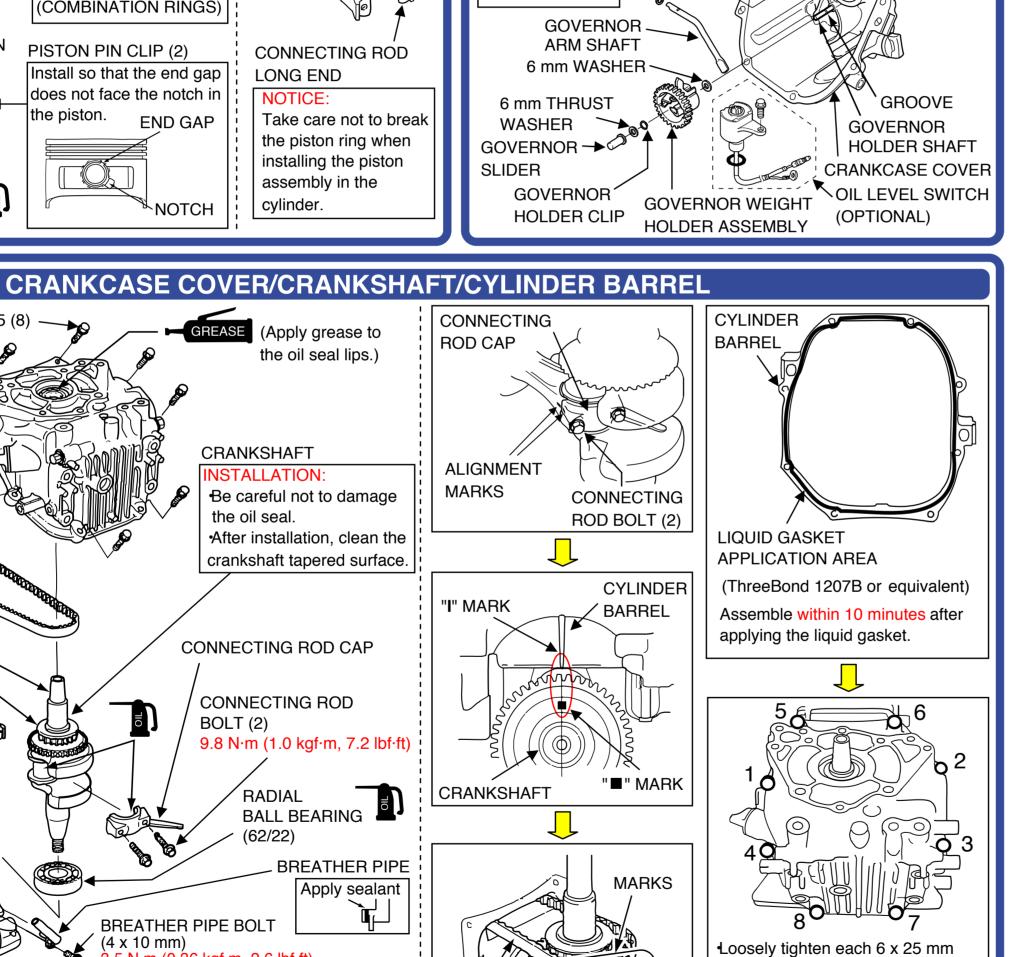
Check that the belt is not

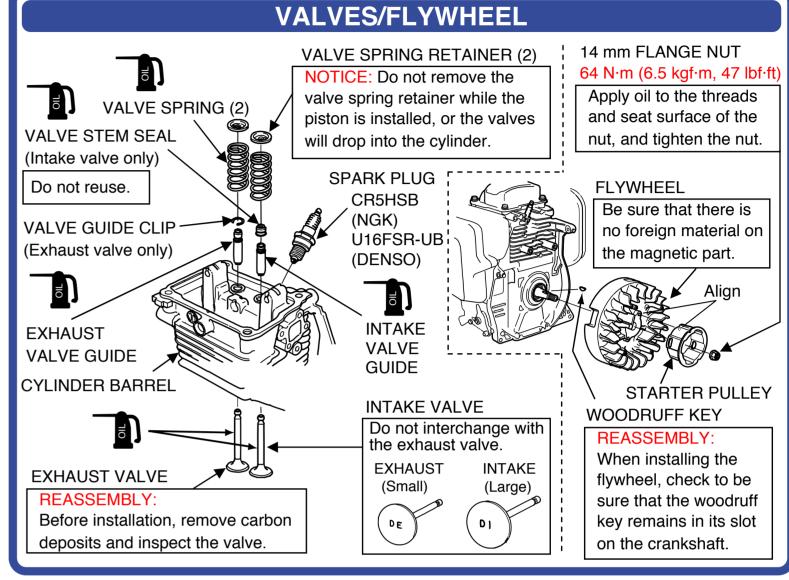
worn or cracked and do

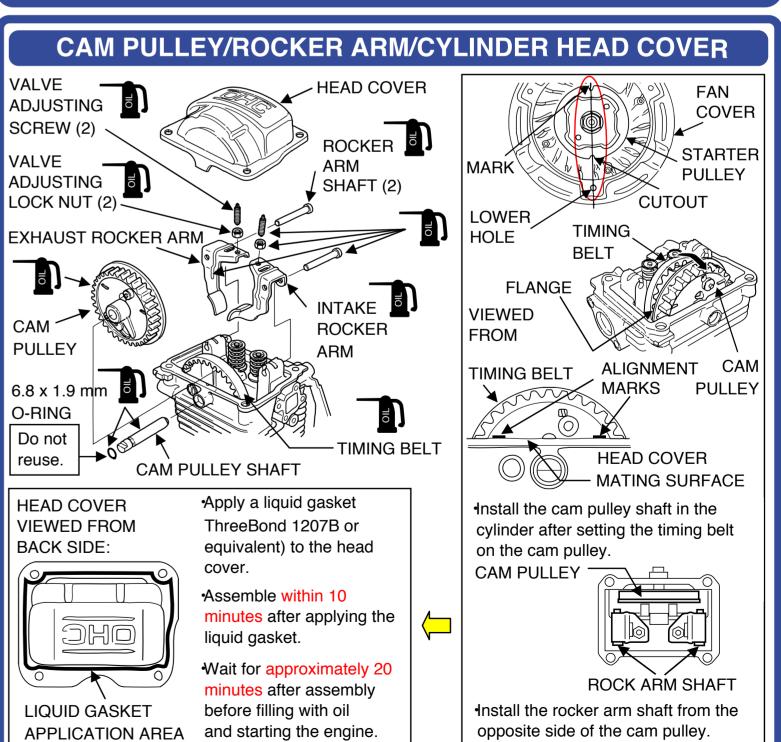
not bend or twist the belt.

**COVER ASSEMBLY** 









flange bolts, then tighten in the

Wait for approximately 20 minutes

after assembly before filling with

oil and starting the engine.

numbered sequence.